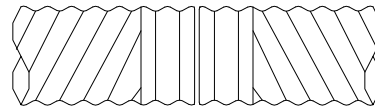


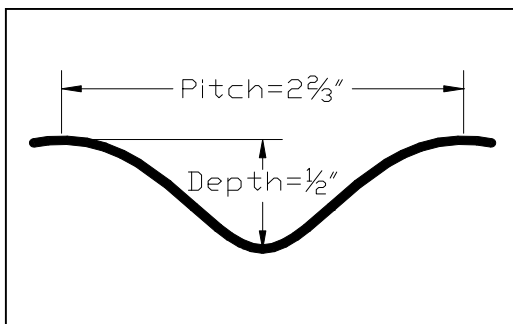
CORRUGATED STEEL PIPE



2 2/3 x 1/2 Corrugated Profile

Southeast Culvert, Inc. provides corrugated steel pipe in diameters 12" to 48" with the 2²/₃x¹/₂ corrugation profile, known also as the standard corrugation. The standard gage is 16 provided in either galvanized or aluminized coatings. Galvanized and Aluminized can be coated with Asphalt for additional protection. Other sizes, gages and coatings are available upon request. All sizes, gages and coatings meet AASHTO, ASTM, and Georgia Department of Transportation specifications listed below. For other state DOT's or national specifications compliance please call.

Pipe Corrugation Profile



Pipe Gage Requirements

Minimum gage for corrugated steel pipe is based on height of cover over the top of the pipe to the bottom of the asphalt pavement. CSP is gauged in accordance with the most recent GA DOT standard 1030D or other applicable specification as required. Other gages can be provided as required or specified.

SPECIFICATIONS

Southeast Culvert's corrugated steel pipe meets or exceeds the steel pipe specifications AASHTO M36, ASTM A760, and GA DOT Section 844.2.01 (as they apply). The following specifications are met according to coating requirements.

Plain Galvanized Pipe (Zinc Coated)

- AASHTO M218
- ASTM A929
- GA DOT 844.05

Aluminized Steel Type 2 (ALT2)

- AASHTO M274
- ASTM A929
- GA DOT 844.08

Galvanized Asphalt Coated

- ASTM A849
- AASHTO M218
- AASHTO M190 with type A, B, C, or D
- GA DOT 844.02

ALT2 Asphalt Coated

- ASTM A849
- AASHTO M274
- AASHTO M190 with type A, B, C, or D
- GA DOT 844.02

Asphalt Coated Types

- | | |
|---------------------------|--|
| Type A—Fully Coated | Type C—Fully Coated & Paved |
| Type B—1/2 Coated & Paved | Type D—Fully Coated & Smooth Asphalt Lined |

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